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(54) Title: PROCESS AND INTERMEDIATES FOR PREPARING BENZAZEPINES

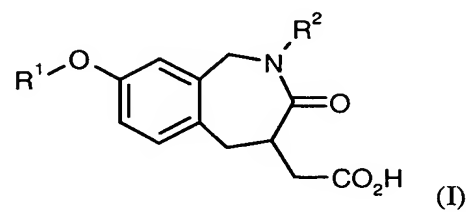
(57) Abstract: Disclosed is a new process and intermediates for preparing benzazepines of Formula wherein R¹ and R² are as defined herein.

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ABSTRACT

Disclosed is a new process and intermediates for preparing benzazepines of Formula (I):



wherein R¹ and R² are as defined herein.